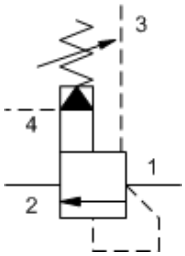
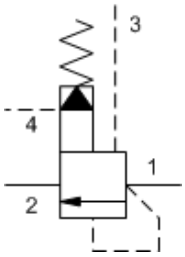
MODEL
RVED

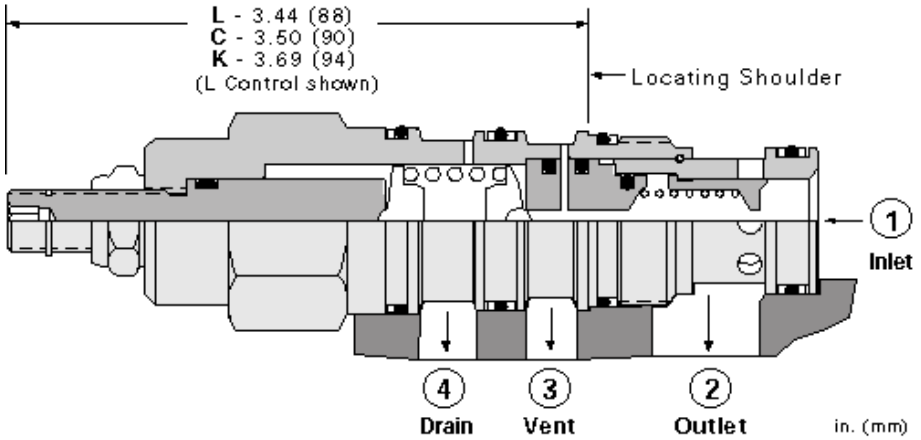
Ventable, pilot-operated, balanced piston relief valve with drain to port 4

SERIES 2 / CAPACITY: 30 gpm / CAVITY: T-22A

sunhydraulics.com/model/RVED







Ventable, pilot-operated, balanced piston relief cartridges with external drain are normally closed pressure regulating valves. When the pressure at the inlet (port 1) reaches the valve setting, the valve starts to open to tank (port 2), throttling flow to regulate the pressure. They provide a vent port (port 3) that connects between the main piston and pilot stage to provide for remote control by other pilot or 2-way valves and a drain (port 4) that makes them insensitive to back pressure. These valves are accurate, have low pressure rise vs. flow, they are smooth and quiet, and are moderately fast.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-22A
Series	2
Capacity	30 gpm
Maximum Operating Pressure	5000 psi
Factory Pressure Settings Established at	4 gpm
Control Pilot Flow	10 - 15 in³/min.
Maximum Valve Leakage at 110 SUS (24 cSt)	3 in³/min.@1000 psi
Response Time - Typical	10 ms
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	1 1/8 in.
Valve Installation Torque	45 - 50 lbf ft
Adjustment Screw Internal Hex Size	5/32 in.
Locknut Hex Size	9/16 in.
Locknut Torque	80 - 90 lbf in.
Seal kit - Cartridge	Buna: 990022007
Seal kit - Cartridge	Polyurethane: 990022002
Seal kit - Cartridge	Viton: 990022006
Model Weight	0.77 lb.

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CONFIGURATION OPTIONS

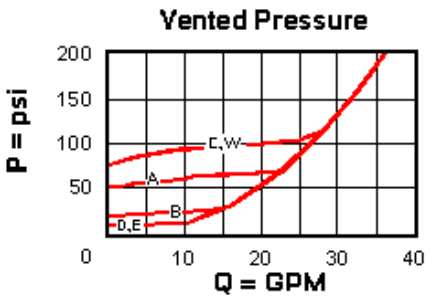
Model Code Example: RVEDArray

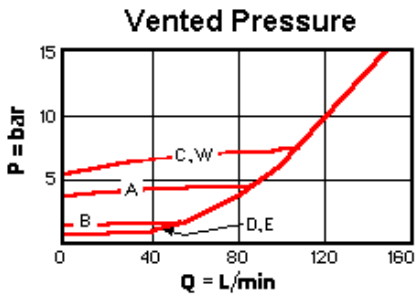
CONTROL (L)	ADJUSTMENT RANGE (A)	SEAL MATERIAL (N)
L Standard Screw Adjustment	**A** 100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting	**N** Buna-N
C Tamper Resistant - Factory Set	**B** 50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting	**E** EPDM
K Handknob	**C** 150 - 6000 psi (10,5 - 420 bar), 1000 psi (70 bar) Standard Setting	**V** Viton
W Hex Wrench Adjustment	**D** 25 - 800 psi (1,7 - 55 bar), 400 psi (28 bar) Standard Setting	
Y Tri-Grip Handknob	**E** 25 - 400 psi (1,7 - 28 bar), 200 psi (14 bar) Standard Setting	
	W 150 - 4500 psi (10,5 - 315 bar), 1000 psi (70 bar) Standard Setting	

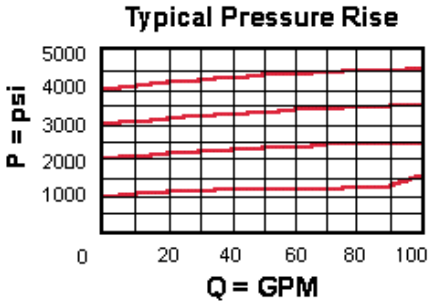
TECHNICAL FEATURES

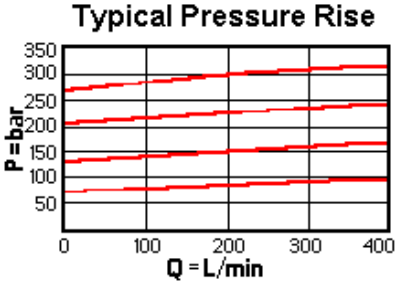
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Will accept maximum pressure at port 2; suitable for use in cross port relief circuits. If used in cross port relief circuits, consider spool leakage.
- Main stage orifice is protected by a 150-micron stainless steel screen.
- Not suitable for use in load holding applications due to spool leakage.
- Pressure at port 4 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi (350 bar).
- W and Y controls (where applicable) can be specified with or without a special setting. When no special setting is specified, the valve is adjustable throughout its full range using the W or Y control. When a special setting is specified, this setting represents the maximum setting of the valve.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES









RELATED MODELS

- RVED8 Ventable, pilot-operated, balanced piston relief main stage with integral T-8A control cavity and drain to port 4

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